

CLAIM AMENDMENTS

1 1. (currently amended) A manufactured ~~Manufactured~~
2 product obtained by pultrusion and made from a composite material
3 ~~[[in]]~~ comprised of natural and/or synthetic fibres fibers
4 having in a phenolic-resin-based matrix, characterized ~~in that~~
5 having at least one portion thereof ~~[[has]]~~ provided with a
6 cellulose-based coating.

1 2. (currently amended) The manufactured ~~Manufactured~~
2 product ~~in composite material~~ according to claim 1 where the
3 ~~previous claim claim 1 , characterized in that~~ said coating has
4 flame-retardant properties.

1 3. (currently amended) The manufactured ~~Manufactured~~
2 product ~~in composite material~~ according to claim 1 wherein one or
3 ~~more of the previous claims, in that~~ said fibres fibers are glass
4 fibres fibers.

1 4. (currently amended) The manufactured ~~Manufactured~~
2 product ~~in composite material~~ according to claim 3 one or more of
3 ~~the previous claims, characterized in that~~ wherein said coating is
4 in laminar form.

5 5. (Currently amended) The manufactured Manufactured
6 ~~produce in composite material~~ according to claim 4 wherein one or
7 ~~more of the previous claims, characterised in that~~ said coating is
8 in the form of a foil having a plurality of through holes.

1 6. (currently amended) The manufactured Manufactured
2 ~~product in composite material~~ according to claim 1 wherein one or
3 ~~more of the previous claims, characterized in that~~ said coating is
4 in the form of flakes.

1 7. (currently amended) The manufactured Manufactured
2 ~~product in composite material~~ according to ~~one or more of the~~
3 ~~previous claims~~ claim 1, characterized in that wherein said coating
4 is in the form of a network.

1 8. (currently amended) The manufactured Manufactured
2 ~~product in composite material~~ according to ~~one or more of the~~
3 ~~previous claims~~ claim 1, characterized in that wherein said coating
4 is in the form of a powder.

1 9. (currently amended) The manufactured Manufactured
2 ~~product in composite material~~ according to ~~one or more of the~~
3 ~~previous claims~~ claim 1, characterized in that wherein said
4 coating is ~~[[in]] paper or, cardboard or the like.~~

1 10. (currently amended) The manufactured Manufactured
2 product ~~in composite material~~ according to one or more of the
3 previous claims claim 1 , ~~characterized in that wherein~~ at least a
4 portion of ~~[[the]]~~ an exposed surface of said coating is smooth.

1 11. (currently amended) The manufactured Manufactured
2 product ~~in composite material~~ according to one or more of the
3 previous claims claim 1 , ~~characterized in that at wherein at~~
4 least a portion of ~~[[the]]~~ an exposed surface of said coating is
5 rough.

1 12. (currently amended) The manufactured Manufactured
2 product ~~in composite material~~ according to one or more of the
3 previous claims claim 1 , ~~characterized in that wherein~~ at least a
4 portion of ~~[[the]]~~ an exposed surface of said coating is embossed.

1 13. (original) Pultrusion process for producing a
2 manufactured product in composite in synthetic and/or natural
3 fibres with phenolic resin-based matrix, characterised in that it
4 comprises the following steps:

5 feeding continuous synthetic and/or natural fibres in a
6 phenolic resin bath for the impregnation of said fibres;

7 associating a coating of cellulose-based material with at
8 least one portion of at least one of the most outer fibres;

9 compacting the composite thus coated, shaping and/or
10 sizing the compacted composite and carrying out the finishing of
11 the shaped and/or sized composite.

1 14. (Original) Pultrusion process according to the
2 previous claim, characterised in that said coating is associated
3 with the fibres upstream of the impregnation bath.

1 15. (original) Pultrusion process according to claim 13,
2 characterised in that said coating is associated with the fibres
3 downstream of the impregnation both.

1 16. (original) Pultrusion process according to claim 13,
2 characterised in that said coating is associated with the fibres
3 inside the impregnation bath.

1 17. (Original) Pultrusion process according to one or
2 more of claims 13 and thereafter, characterised in that said
3 coating is preimpregnated with phenolic resin upstream of said
4 impregnation bath.

1 18. (original) Pultrusion process according to one or
2 more of claims 13 and thereafter, characterised in that said
3 coating is associated with a mat of continuous fibres before entry
4 into said resin bath.

1 19. (currently amended) Pultrusion process according to
2 one or more of claims 13 and thereafter, characterised in that
3 after the impregnation of the fibres but before compacting the
4 composite is covered with a protective sheet of material resistant
5 to thermal and mechanical stresses, such a protective sheet
6 allowing the coating in cellulose-based material to be protected
7 and the resin to be held when the composite is compacted and then
8 shaped.

1 20. (currently amended) Pultrusion process according to
2 one or more of claims 13 and thereafter, characterised in that the
3 material of the cellulose-based coating, if in the form of flakes
4 or powder, is associated with the impregnated fibres before
5 compacting feeding them through a matrix carrying an impression,
6 through which the coating material is to be passed, having the same
7 shape as that which one wishes the coating to take up on the
8 manufactured product.

1 21. (currently amended) Use of a cellulose-based
2 material for coating at least a portion of the outer surface of a
3 manufactured product obtained by pultrusion and made from composite
4 material in natural and/or synthetic fibres with phenolic resin-
5 based matrix.

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Claim 22. (canceled)